



APPROVAL OF WELDING CONSUMABLES CERTIFICATE

No. QBI004025PU/005

This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	Flux-cored wire/gas combination
<i>Type</i>	DUAL SHIELD R-70/C1
<i>Class</i>	2Y S H10
<i>Manufacturer</i>	ESAB SEAH CORP.
<i>Place of manufacture</i>	56, Jeongdong-ro 62beon-gil, Seongsan-gu 51553 Changwon-si (Gyeongsangnam-do) REPUBLIC OF KOREA
<i>Reference standards</i>	Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **PUSAN** on **June 26, 2025**. This Certificate is valid until **August 31, 2026**



Il Su Baek

RINA Services S.p.A.

This certificate consists of this page and 1 enclosure



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DUAL SHIELD R-70/C1

ESAB SEAH CORP.

56, Jeongdong-ro 62beon-gil, Seongsan-gu -
51553 Changwon-si (Gyeongsangnam-do) -
REPUBLIC OF KOREA

Class

2Y S H10

Diameters

1.2, 1.4, 1.6, 2, 2.4

mm

Welding positions

flat and for fillet welds only

horizontal

Type of current

direct current reverse polarity

PUSAN June 26, 2025



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